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Reprint

648.4707
Job Sheet 192383



Part No: 648.4707

Job Qty: 1 pcs

Part Name: SWA3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/22/19

Job Tracking No:

Due Date: 4/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	4/25/19	4/25/19	0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		28
							Small Fab - 5		9-89
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	1 pcs	4/25/19	4/25/19	0.00	0.00	QC 4 - 28		DAS
							QC 4 - 58		58
							QC 4 - 69		9-89
							QC 4 - 9		
							QC 4 - 46		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/25/19	4/25/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		DAS
							Packaging 3 - 7 - B4B		28
							Packaging 3 - 8 - B4B		9-89
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		



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Container No: S182957



Part: 648.4707

Job No: 192383

Serial No/Batch: S182957

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 05/22/19

					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	4/25/19	0.00 0.00	DC - 1 - B4B	DAG 21 8-08 MAY 22 2019
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	4/25/19	0.00 0.00	QC 21 - FG - 21	DAG 21 8-08 MAY 22 2019
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - (Small Fab) Pack, bag and label
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) vIdentify and pack for shipping as per PPP 648.4707
 135 - DC (Document Control) Photocopy bluefile & type labels per PPP 648.4707
 140 - (QC21- Final Inspection - Work Order Release)

009906

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5165060
188-FPSS-832-3/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5175966
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-Small Fab - 1	5179122
600.1319	Up Decal	1 pcs (1 ea)	110-Small Fab - 1	5173607
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	6 ft (6 ea)	110-Small Fab - 1	5179682
SWA3-400	Button Head Screw	2 pcs (2 ea)	110-Small Fab - 1	5176939
SWA3-600	O-Ring	1 pcs (1 ea)	110-Small Fab - 1	5176842
SWA3-700	Bearing Balls - 1/4"	32 Ea (32 ea)	110-Small Fab - 1	5179121
SWA6A-1900	1/4" Female Spade Connector	6 Ea (6 ea)	110-Small Fab - 1	5175992
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Small Fab - 1	5097727

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-832-1/4	1	104	0
	188-FPSS-832-3/8	1	113	0
	188-FSCS-1032-5/8	4	147	0
	600.1319	1	246	0
	EL314-SJTOW	6	0	0
	SWA3-400	2	34	0
	SWA3-600	1	30	0
	SWA3-700	32	590	0
	SWA6A-1900	6	193	0
	SWA6A-2000	4	611	0

Part Specifications

Specifications could not be found.